

Job Ref. C&P/2021-02-25-007

TORAY PLASTICS (M) SDN BHD

2628, MK.1, SPT., LORONG PERUSAHAAN 4, PRAI FREE INDUSTRIAL ZONE, 13600 PRAI, PENANG

The following sample(s) was/were submitted and identified by applicant as:

SAMPLE DESCRIPTION : TORAYCON 1100M

SAMPLE RECEIVED : 25-February-2021

TESTING PERIOD : 25-February-2021 to 03-March-2021

TEST REQUESTED : Selected test(s) as requested by customer

TEST METHOD : -PLEASE REFER TO NEXT PAGE(S)TEST RESULTS : -PLEASE REFER TO NEXT PAGE(S)-

SIGNED FOR AND ON BEHALF OF SGS (MALAYSIA) SDN BED

CHEE TUCK CHOOM
SECTION HEAD
IKM NO. M/3983/6401/12/14

Test Report Form No.: SGS/TR/CP/001, Ver: 1.0, Effective Date: 04/02/2021

Page 1 of 7

This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at https://www.sgs.com/en/terms-and-conditions and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at https://www.sgs.com/en/terms-and-conditions/terms-e-document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (for perishable samples) or 30 days only from date of report.



Job Ref. C&P/2021-02-25-007

TEST RESULTS:

Test Part Description

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.	N.D.	2	Max 100
Lead (Pb)	mg/kg	With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.	N.D.	2	Max 1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+A1:2017, determination of Mercury by ICP-OES.	N.D.	2	Max 1000
Hexavalent Chromium (CrVI)	mg/kg	With reference to IEC 62321-7-2:2017, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.	N.D.	8	Max 1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	Max 1000
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-

SIGNED FOR AND ON BEHALF OF

IKM NO. M/3983/6401/12/14

Test Report Form No.: SGS/TR/CP/001, Ver: 1.0, Effective Date: 04/02/2021

Page 2 of 7



Job Ref. C&P/2021-02-25-007

TEST RESULTS:

Test Part Description

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Sum of PBDEs	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	Max 1000
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-

SIGNED FOR AND ON BEHALF OF

SGS (MALAYSIA) SDN BEID SGS (M

IKM NO. M/3983/6401/12/14

Test Report Form No.: SGS/TR/CP/001, Ver: 1.0, Effective Date: 04/02/2021

Page 3 of 7



Job Ref. C&P/2021-02-25-007

TEST RESULTS:

Test Part Description

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Dibutyl phthalate (DBP) (CAS No. 84-74-2)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Benzyl butyl phthalate (BBP) (CAS No. 85-68-7)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Di(2-ethylhexyl) phthalate (DEHP) (CAS No. 117-81-7)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Diisobutyl phthalate (DIBP) (CAS No. 84-69-5)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000

Note: (a) mg/kg = ppm; (0.1wt% = 1000ppm)

(b) N.D. = Not Detected

(c) MDL = Method Detection Limit

(d) - = Not regulated

- (e) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (f) IEC 62321 series is equivalent to EN 62321 series.

 https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP_ORG_ID,FSP_LANG_ID:1258637,25
- (g)The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

SIGNED FOR AND ON BEHALF OF SGS (MALAYSIA) SDN SED

CHEETUCK CHOON SECTION HEAD

IKM NO. M/3983/6401/12/14

Test Report Form No.: SGS/TR/CP/001, Ver. 1.0, Effective Date: 04/02/2021

Page 4 of 7



Job Ref. C&P/2021-02-25-007

Test Part Description:

Sample Description: -PLEASE REFER TO PAGE 1-

TORAY PLASTICS (M) SDN BHD CA59162



SGS authenticate the photo on original report only

SIGNED FOR AND ON BEHALF OF SGS (MALAYSIA) SDN BEHALF

CHEE TUCK CHOOK 10871-T SECTION HEAD IKM NO. M/3983/6401/12/14

Test Report Form No.: SGS/TR/CP/001, Ver: 1.0, Effective Date: 04/02/2021

Page 5 of 7



No. CPSA/210357665-CA59162 **TEST REPORT:** REPORTED DATE: 03-March-2021

Job Ref. C&P/2021-02-25-007

1. DETERMINATION OF CADMIUM CONTENT BY IEC 62321-52013

Sample Receiving and Registration

Sample Preparation

Weigh sample (0.2-0.5g) into digestion vessel

Acid digestion (Microwave)

"Totally Dissolved"

Filtration

Analyses by ICP

2. DETERMINATION OF LEAD CONTENT BY IEC 62321-52013

Sample Receiving and Registration

Sample Preparation

Weigh sample (0.2-0.5g) into digestion vessel

Acid digestion(Microwave)

"TotallyDissolved"

Filtration

Analyses by ICP

3. DETERMINATION OF MERCURY CONTENT BY IEC 62321-42013/AMD12017

Sample Receiving and Registration

Sample Preparation

Weigh sample (0.1-0.5g) into digestion vessel

Acid digestion(Microwave)

"TotallyDissolved"

Filtration

Analyses by ICP

4a. DETERMINATION OF HEXAVALENT CHROMIUM BY IEC 62321-7-22017 (Other Materials)

Sample Preparation

Digestionat 150~160°C

Separating to Obtain Aqueous Phase

pH Adjustment

Add Diphenyl-Carbazide for Color Development

Analyses by UV-Spectrophotometer (540 nm)

4b. DETERMINATION OF HEXAVALENT CHROMIUM BY IEC 62321-7-22017 (Soluble Polymers)

Sample Preparation

Add Digestion Solution

Ultrasonicate Sample

pH Adjustment

Add Diphenyl-Carbazide for Colour Development

Analyses by UV-Spectrophotometer (540 nm)

5. DETERMINATION OF PBB/PBDE WITH GC-MS BY IEC 62321-62015

Sample Preparation

Weigh sample (0.5-4.0g) into extraction thimble

Soxhlet Extraction with Toluene

Filter through 0.45 um membrane filter

Analyses by GC-MS (with appropriate dilution)

SIGNED FOR AND ON BEHALF OF

SGS (MALAYSIA) SDN BHD CHEE TUCK CHOOM SECTION HEAD IKM NO. M/3983/6401/12/14

Test Report Form No.: SGS/TR/CP/001, Ver: 1.0. Effective Date: 04/02/2021

Page 6 of 7

This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at https://www.sgs.com/en/terms-and-conditions and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at https://www.sgs.com/en/terms-and-conditions/terms-e-document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (for perishable samples) or 30 days only from date of report.



TEST REPORT:

No. CPSA/210357665-CA59162 Job Ref. C&P/2021-02-25-007

DETERMINATION OF PHTHALATES WITH GC-MS BY IEC 62321-8:2017

Sample Cutting / Preparation

J

Sample Measurement

¥

Solvent Extraction

 $\mathbf{+}$

Concentrate / Dilute extracted solution

Ť

GC-MS analysis

¥

DATA

SIGNED FOR AND ON BEHALF OF

SGS (MALAYSIA) SDN BED SGS (MALAYSIA) SDN BED SGS SGS CHEE TUCK CHOOK 10871-T SECTION HEAD IKM NO. M/3983/6401/12/14

Test Report Form No.: SGS/TR/CP/001, Ver: 1.0, Effective Date: 04/02/2021

*** End of test report ***

Page 7 of 7

REPORTED DATE: 03-March-2021

This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at https://www.sgs.com/en/terms-and-conditions and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at https://www.sgs.com/en/terms-and-conditions/terms-e-document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (for perishable samples) or 30 days only from date of report.