

TORAY PLASTICS (MALAYSIA) SDN BERHAD (46619-P)

2628, MK. 1, SPT., Lorong Perusahaan 4, Prai Free Industrial Zone, 13600 Prai,
Penang, Malaysia.

Tel. No : 04-3988088

Fax. No: 04-3908975 (MD / Sales), 04-3974039 (Acct / Admin),
04-3990563 (Purch), 04-3977357 (Material), 04-3997503 (Prod),
04-3997502 (Eng), 04-3908977 (Tech)

High Heat ABS TOYOLAC™ 470Y MH1

Property 代表物性	Test Method 试验法	Test Conditions 试验条件	Unit 单位	TOYOLAC 470Y MH1
Physical Properties 物理性能				
Density 比重	ISO 1183	23°C	kg/m ³	1080
Melt Flow Rate 流动系数	ISO 1133	220°C, 10 kg	g / 10min	2
Mechanical Properties 机械性能				
Charpy Impact, Notched 缺口冲击强度	ISO 179/1eA	23°C / 50% RH	kJ/m ²	13
Tensile Strength 引张强度;降伏点	ISO 527	50 mm/min	MPa	44
Tensile Elongation at Break 拉伸伸长率		50 mm/min	%	> 9
Tensile Modulus 拉伸模数		1 mm/min	MPa	2200
Flexural Strength 弯曲强度	ISO 178	2 mm/min	MPa	66
Flexural Modulus 弯曲模数				2010
Thermal Properties 热性能				
Deflection Temperature under load 热变形温度	ISO 75	1.8 Mpa / 120°C/hr	°C	104
Flammability 燃烧性				
Flammability 燃烧性	UL 94	-	-	HB

Remark: These values are typical value for this product under specific test conditions and not intended for use as limiting specification.
「以上数据谨代表在特定条件下所得的测定值的代表例」