

Document No.	÷	TPM/TC/PLS/001
MSDS No.	1	TPM/003/EN/01
Issue No.	1	3.0
lssued	1	2000-11-01
Revised	1	2015-01-02

1.	Chemical Product and Company Identification					
1.1	Product name					
	TOYOLAC Flame Retardant ABS Resin (TOYOLAC 824V, 834V, 844V)					
1.2	Recommended use of the chemical and restrictions on use					
	Recommended Use : For household appliances, electronic materials and industrial materials. Use Restriction : TORAY MAKES NO REPRESENTATION OR WARRANTY, WHETHER EXPRESSED OR IMPLIED, IN RESPECT OF FITNESS FOR A PARTICULAR PURPOSE AND SAFETY OF THIS MATERIAL. YOU WILL BE SOLELY RESPONSIBLE FOR ASCERTAINING THE SUITABILITY OF THIS MATERIAL FOR YOUR PURPOSE, INCLUDING BUT NOT LIMITED TO, MEDICAL APPLICATION OR FOOD CONTACT APPLICATION PURPOSES. AND DO NOT USE FOR AN INTERNAL IMPLANTATION.					
1.3	Supplier's detail					
	Name of Supplier: Toray Plastics (Malaysia) Sdn. Bhd.Address: 2628 MK.1, SPT., Lorong Perusahaan 4, Prai Free Industrial Zone, 13600 Prai, Penang, Malaysia.Telephone No.: +60-4-3988-088Fax No.: +60-4-3908-975, +60-4-3977-264					
	Sales					
	Department : Sales & Marketing Department Manager : General Manager					
	Technical Department : Technology Centre Manager : Technology Centre Manager					
1.4	Emergency phone number					
	+60-4-3988-088					
2.	Hazards Identification					
2.1	GHS classification					
	This product is classified under hazardous according to JIS Z 7252: 2014 (Labeling of chemicals based on GHS).					
	Health Hazards:					
	Carcinogenicity : Category 1					
2.2	GHS label elements					
	Pictogram or signal:					
	Signal word: DANGER					
	Hazard statement:H350May cause cancer.H371May cause damage to organs					



	Environmental Hazards:	Π402	Harmful to aquatic	me				
	Precautionary statement	:						
	Prevention:	P201 P202 P264 P270 P273 P280	Obtain special inst Do not handle until Wash hand thoroug Do not eat, drink o Avoid release to th Wear (protective gl	all safety p ghly after ha smoke whe e environme	orecaution andling. en using ent.	ns have be this produ	ıct.	
	Response:	P308+P313	IF exposed or conc	erned: Get	medical	advice / at	tention.	
	Storage:	P405	Store locked up.					
	Disposal:	Dispose of corregulations.	ontents/container in acc	ordance with	n local / re	egion / natio	onal / inte	ernational
3	Other hazards which are	not covered	by GHS					
	This product may release local exhaust ventilation slipping hazards. Do not	during drying a	and molding of the proc	luct. Sweep	up and di	ispose any	spilled p	product to elimin
4	Major symptom and envis	sioned emerg	gency					
	No information available							
	Composition / Information	tion on Ingr	redients					
	Composition / Informat Substance / Mixture Chemical Name Synonyms	: Mixture : Mixture of A	r <b>edients</b> Acrylonitrile-Butadiene-S ardant ABS Resin	Styrene Cope	olymers, I	Flame Reta	ardant ar	nd Additives
_	Substance / Mixture Chemical Name Synonyms	: Mixture : Mixture of A	Acrylonitrile-Butadiene-S ardant ABS Resin	Styrene Cope	olymers, I	Flame Reta	ardant ar	
-	Substance / Mixture Chemical Name Synonyms Common chemical name	: Mixture : Mixture of A : Flame Reta	Acrylonitrile-Butadiene-S	CAS No.	ENCS No.	ISHL No.		Composition
_	Substance / Mixture Chemical Name Synonyms	: Mixture : Mixture of A : Flame Reta	Acrylonitrile-Butadiene-S ardant ABS Resin	CAS	ENCS	ISHL	PRTR	
-	Substance / Mixture Chemical Name Synonyms Common chemical name 1 Acrylonitrile-Butadiene-Styrene Cop (or Mixture of A, B and / or C) A Acrylonitrile-Butadiene-Styrene Copoly	: Mixture : Mixture of A : Flame Reta	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula – :8H8)k-(C3H3N)I-C4H6)m]n-	CAS No. Regd. 9003-56-9	ENCS No. Regd. 6-176	ISHL No. Existing Existing	PRTR	Composition
_	Substance / Mixture Chemical Name Synonyms Common chemical name 1 Acrylonitrile-Butadiene-Styrene Copoly A Acrylonitrile-Butadiene-Styrene Copoly B Acrylonitrile-Styrene Copolymer	: Mixture : Mixture of A : Flame Reta polymer mer -[(C	Acrylonitrile-Butadiene-A ardant ABS Resin Chemical formula –	CAS No. Regd. 9003-56-9 9003-54-7	ENCS No. Regd. 6-176 6-126	ISHL No. Existing Existing Existing	PRTR	Composition
	Substance / Mixture Chemical Name Synonyms Common chemical name 1 Acrylonitrile-Butadiene-Styrene Cop (or Mixture of A, B and / or C) A Acrylonitrile-Butadiene-Styrene Copoly	: Mixture : Mixture of A : Flame Reta polymer mer -[(C	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula – :8H8)k-(C3H3N)I-C4H6)m]n-	CAS No. Regd. 9003-56-9	ENCS No. Regd. 6-176	ISHL No. Existing Existing	PRTR	Composition
_	Substance / Mixture Chemical Name Synonyms Common chemical name Common chemical name Acrylonitrile-Butadiene-Styrene Copoly A Acrylonitrile-Butadiene-Styrene Copoly B Acrylonitrile-Styrene Copolymer C Copolymer of Acrylonitrile, Styrene and	: Mixture : Mixture of A : Flame Reta polymer mer -[(C	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula – :8H8)k-(C3H3N)I-C4H6)m]n-	CAS No. Regd. 9003-56-9 9003-54-7	ENCS No. Regd. 6-176 6-126	ISHL No. Existing Existing Existing	PRTR	Composition
_	Substance / Mixture Chemical Name Synonyms Common chemical name Common chemical name Common chemical name Acrylonitrile-Butadiene-Styrene Copoly A Acrylonitrile-Butadiene-Styrene Copoly A Acrylonitrile-Styrene Copolymer C Copolymer of Acrylonitrile, Styrene and component (other component: 0-10%)	: Mixture : Mixture of A : Flame Reta polymer mer -[(C	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula – :8H8)k-(C3H3N)I-C4H6)m]n-	CAS No. Regd. 9003-56-9 9003-54-7 Regd.	ENCS No. Regd. 6-176 6-126 Regd.	ISHL No. Existing Existing Existing Existing	PRTR	Composition 70% or more – –
-	Substance / Mixture Chemical Name Synonyms Common chemical name Common chemical name Acrylonitrile-Butadiene-Styrene Copoly A Acrylonitrile-Butadiene-Styrene Copoly A Acrylonitrile-Butadiene-Styrene Copolymer Copolymer of Acrylonitrile, Styrene and component (other component: 0-10%) Halogenated Flame Retardant Antimony Trioxide Additives	: Mixture : Mixture of A : Flame Reta	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula - 28H8)k-(C3H3N)I-C4H6)m]n- -[(C8H8)k-(C3H3N)I]m- - - - - - - - - - - - - -	CAS No. Regd. 9003-56-9 9003-54-7 Regd. 1309-64-4 Regd.	ENCS No. Regd. 6-176 6-126 Regd. 1-543 Regd. Regd.	ISHL No. Existing Existing Existing Existing 38 Existing	PRTR No. – – –	Composition 70% or more – – 20% or less 1.8-3.8% 5% or less
	Substance / Mixture Chemical Name Synonyms         Common chemical name         1       Acrylonitrile-Butadiene-Styrene Copoly (or Mixture of A, B and / or C)         A       Acrylonitrile-Butadiene-Styrene Copoly         B       Acrylonitrile-Styrene Copolymer         C       Copolymer of Acrylonitrile, Styrene and component (other component: 0-10%)         2       Halogenated Flame Retardant         3       Antimony Trioxide	: Mixture : Mixture of A : Flame Reta	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula – :8H8)k-(C3H3N)I-C4H6)m]n-	CAS No. Regd. 9003-56-9 9003-54-7 Regd. 1309-64-4	ENCS No. Regd. 6-176 6-126 Regd. Regd. 1-543	ISHL No. Existing Existing Existing Existing Existing 38	PRTR No. - - - - 1-31	Composition 70% or more - - 20% or less 1.8-3.8%
	Substance / Mixture Chemical Name Synonyms           Common chemical name           1         Acrylonitrile-Butadiene-Styrene Copoly (or Mixture of A, B and / or C)           A         Acrylonitrile-Butadiene-Styrene Copoly           B         Acrylonitrile-Butadiene-Styrene Copoly           B         Acrylonitrile-Styrene Copolymer           C         Copolymer of Acrylonitrile, Styrene and component (other component: 0-10%)           2         Halogenated Flame Retardant           3         Antimony Trioxide           4         Additives           5         Styrene (Impurities which not contri	: Mixture : Mixture of A : Flame Reta	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula - 28H8)k-(C3H3N)I-C4H6)m]n- -[(C8H8)k-(C3H3N)I]m- - - - - - - - - - - - - -	CAS No. Regd. 9003-56-9 9003-54-7 Regd. 1309-64-4 Regd.	ENCS No. Regd. 6-176 6-126 Regd. 1-543 Regd. Regd.	ISHL No. Existing Existing Existing Existing 38 Existing	PRTR No. - - - - 1-31	Composition 70% or more – – 20% or less 1.8-3.8% 5% or less
	Substance / Mixture Chemical Name Synonyms Common chemical name Common chemical name Common chemical name Common chemical name of Acrylonitrile-Butadiene-Styrene Copoly Acrylonitrile-Butadiene-Styrene Copoly Acrylonitrile-Styrene Copolymer Copolymer of Acrylonitrile, Styrene and component (other component: 0-10%) Halogenated Flame Retardant Antimony Trioxide Additives Styrene (Impurities which not contri GHS classification)	: Mixture : Mixture of A : Flame Reta	Acrylonitrile-Butadiene-S ardant ABS Resin Chemical formula - 28H8)k-(C3H3N)I-C4H6)m]n- -[(C8H8)k-(C3H3N)I]m- - - - - - - - - - - - - -	CAS No. Regd. 9003-56-9 9003-54-7 Regd. 1309-64-4 Regd.	ENCS No. Regd. 6-176 6-126 Regd. 1-543 Regd. Regd.	ISHL No. Existing Existing Existing Existing 38 Existing	PRTR No. - - - - 1-31	Composition 70% or more – – 20% or less 1.8-3.8% 5% or less

It is not likely for the resin pellets to be inhaled. In case of inhalation of gases and fumes from melting resin, remove casualty to fresh air. If the casualty has difficulties in breathing or coughing, seek medical assistance immediately.

## 4.2 Skin contact



In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash skin thoroughly with water and mild soap. In case of contact with melting resin, cool rapidly with water and seek medical assistance immediately. In case of contact with fume condensate from melting resin, wash thoroughly the affected area with water and soap. Seek medical assistance immediately if irritation develops.

#### 4.3 Eye contact

Gently rinse the affected eyes with clean water for at least 15 minutes. If the casualty wears contact lenses, have them removed and continue rinsing. Avoid the casualty from rubbing eyes. Transport casualty to the nearest medical facilities for treatment as soon as possible.

#### 4.4 Ingestion

In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

#### 4.5 Protective measures for a first-aid person

Wear protective gloves when removing melting polymer or high temperature polymer.

## 5. Fire-Fighting Measures

#### 5.1 Extinguishing media

In case of fire, use water mist, water jet, foam, dry powder or carbon dioxide.

## 5.2 Specific hazards under fire

In case of fire and / or explosion, do not breathe in fumes. Toxic gases such as carbon monoxide, carbon dioxide, nitrogen oxides will form upon combustion of this product. Fires involving this material may produce large amounts of sooty smoke.

#### 5.3 Specific fire-fighting measures

Apply water from a safe distance to cool and protect surrounding area. Move container from fire areas if it can be done without risk. Keep personnel removed from and upwind of fire. Evacuate non-essential personnel to safe area.

## 5.4 Protection of fire fighters

Fire fighters should wear proper protective equipment.

#### 6. Accidental Release Measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Sweep up spilled resin pellets on road or floor to avoid slipping.

#### 6.2 Measures for environmental effects

Do not flush into sewer or drain.

#### 6.3 Methods and materials for containment and cleaning up

Sweep up, place in bag and hold for waste disposal.

#### 6.4 Preventive measures for secondary accident

Shut off all sources of ignition. No flares, smoking or flames in area.

## 7. Handling and Storage



## 7.1 Handling

Exposure control for handling personnel:

When using do not eat or drink. When using do not smoke. Do not breathe dust. Do not breathe gas / fumes.

Protective measures against fire & explosion:

Take precautionary measures against static charges.

Local ventilation / total air ventilation:

Use adequate local ventilation to remove fumes generated from molten resin during processing with molding machine or extruder. Use total ventilation with ventilation fans if above work are carried out in a building.

Safety measures / incompatibility:

Do not empty into drains.

Avoid rough handling or dropping. Do not breathe the fumes generated during processing of the resin, because it stimulates skin and respiratory organs. Prevent deposition of dust, because a dust explosion may happen with the presence of static electricity or electric spark.

## 7.2 Storage

Recommendation for storage:

This product is a flammable material. Follow fire defense law and local regulations for storage and handling. Keep the product away from direct sunlight, water leak, moisture and any source of heat and ignition. Store it in a well-ventilated and locked up place.

Incompatible storage condition:

Keep away from heat.

Recommendation on container and packaging materials:

Use unbreakable containers and packaging materials that satisfy the storage condition.

## 8. Exposure Control / Personal Protection

#### 8.1 Control parameters

Administrative levels (Industrial Safety and Health Act) Administrative levels are not established.

Japan Society for Occupational Health and ACGIH do not determine the adopted value of powder-dust. Generally, data shown below is known about dusts.

Recommended value of Japan Society for Occupational Health (2008) – Class 3 dust: The weighted average per hour: inhaled dusts 2 mg/m<sup>3</sup>, total dusts 8 mg/m<sup>3</sup>

Recommended value of ACGIH (2003) – General dust: The weighted average per hour: inhaled dust 3 mg/m<sup>3</sup>, total dusts 10 mg/m<sup>3</sup>

DNEL(Derived No Effect Level) No information available.

PNEC(Predicted No Effect Concentration)

No information available.



### 8.2 Exposure control

Use adequate local ventilation to remove fumes generated during processing of the resin and to maintain comfortable work environment.

### 8.3 Safety and health measures

Respiratory protection:

Wear dust protective mask to avoid from inhaling dust generated during machining, sanding and etc. Wear respirator for organic gases to avoid from inhaling fumes generated during processing of the resin.

#### Hand protection:

It is desirable to wear protection gloves to avoid direct contact of skin with the resin. Wear heat resistant protection gloves during handling of melting polymer or high temperature polymer.

#### Eye protection:

Wear protective eye glasses with side shields or chemical safety goggles.

Skin and body protection:

It is desirable to wear long sleeve clothing so as not to touch skin directly. Wear protection clothing of heat-resistance when handling melting polymer.

## 9. Physical and Chemical Properties

Appearance Color Odor pH Boiling point Boiling range (Mixture) Melting point Decomposition temperature Flash point Ignition temperature Explosion limit (Upper) Explosion limit (Lower) Relative density Vapor pressure Vapor density Solubility	<ul> <li>Pellet shaped solid</li> <li>Light yellow</li> <li>None</li> <li>N/A</li> <li>N/A</li> <li>N/A</li> <li>This product softens gradually over a broad temperature range (130–150°C)</li> <li>N/A</li> <li>N/A</li> <li>About 405°C</li> <li>N/A</li> <li>60g/m<sup>3</sup> (particle size &lt; 0.2mm)</li> <li>1.02-1.08</li> <li>N/A</li> <li>Insoluble in water. Partly soluble in organic solvent.</li> </ul>
Octanol / water partition coefficient	, 5

## 10. Stability and Reactivity

#### 10.1 Stability

This product is considered a stable material under normal and anticipated storage and handling conditions.

#### **10.2** Possibility of hazardous reactions

This product is considered a stable material under normal and anticipated storage and handling conditions.

## 10.3 Conditions to avoid

Direct sunlight, fire, sources of heat etc.

#### 10.4 Incompatible materials

None



#### 10.5 Decomposition products

Black smoke, carbon monoxide, carbon dioxide, nitrogen oxides and etc maybe generated in the case combustion of this product.

## 11. Toxicological Information

Acute toxicity: Not classifiedSkin corrosion / irritation: ClassificationSerious eye damage / eye irritation: ClassificationRespiratory or skin sensitization: ClassificationGerm cell mutagenicity: Not classifiedCarcinogenic effects: Not classifiedToxicity for reproduction: Not classifiedSpecific target organ / systemic toxicity (Repeated exposure): Not classifiedSpecific target organ / systemic toxicity (Repeated exposure): Not classified

Classification not possible. (N/A) Classification not possible. (N/A) Classification not possible. (N/A) Not classified Not classified Not classified Not classified Not classified

: Classification not possible. (N/A)

This product is classified into the above classifications based on judgment theory of a mixture.

## 12. Ecological Information

 Ecological toxicity (Acute)
 : Not classified

 Ecological toxicity (Chronic)
 : Not classified

 Biodegradability
 : Classification not possible. (N/A)

 Bioaccumulation
 : Classification not possible. (N/A)

 Mobility in soil
 : Classification not possible. (N/A)

 Adverse effect to the ozone layer
 : Classification not possible. (N/A)

Other adverse effects:

No information available

This product is classified into the above classifications based on judgment theory of a mixture.

## 13. Disposal Consideration

Dump the waste matters following law, rules and regulations. Dispose to an authorized waste collection point. Do not cast waste (waste fluid, solid waste and washing drainage etc.) that includes this product directly into a river, or bury it underground. Check if there is no resin left, if disposing the package after use. (paper package, flexible container etc.) Do not use the package for other purposes.

## 14. Transport Information

UN number UN proper shipping name Transport hazard class(es) Packing group Environmental hazards Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code The Laws and Regulations for transportation in Japan ERG Guide No.	<ul> <li>Not applicable</li> </ul>
Special precautions for user No information available	

Specific safety measures and conditions on transport:



Avoid wetting or rough handling so that the packaging will not be damaged. In case the bags are damaged and the pellets are scattered, pay attention so that no one will slip and fall. All of the spilled product should be collected immediately and placed in proper labeled container for dispose or recovery. Take precautionary measures against static discharges when using pneumatic transportation.

## 15. Regulatory Information

Other regulatory information:

We are not able to check up the regulatory information in regard to the substances in your country or region. Therefore, we request this matter would be filled by your responsibility. Regulatory information with regard to this product in your country or in your region should be examined by your own responsibility. Ensure this product in compliance with federal requirements and ensure conformity to local regulations.

## 16. Other Information / References

Date of issue Revised items 15/10/2014 Revision according to contents of the revised SDS from Toray Japan (JIS Z 7253:2012)

#### Disclaimer:

The information relates to this specific material. It may not be valid for this material, if used in combination with any other materials or in any process. It is the user's responsibility to satisfy himself as to the suitability and completeness of this information for his own particular use.

The information herein is given in good faith, but no warranty, express or implied, is made. Please consult us for further information.

To the best of our knowledge, the information contained herein is accurate. However, we assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of user. All materials may present unknown hazards and should be used in caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

This information contained in this data sheet represents the best information currently available to us. However, no warranty is made with respect to its completeness and we assume no liability resulting from its use. It is advised to make their won tests to determine the safety and suitability of each such product or combination for their own purposes.